

SPECIALITY BREADS

PRODUCT SPECIFICATION

TRADITIONAL ENGLISH ROLL

FB480

Frozen, fully baked bread rolls, traditionally made, using natural ingredients and a double fermentation method.

PRODUCT DETAILS

Weight	100g e
Amount per case	40
Preparation	Dough prepared to exact recipe, baked, chilled and blast frozen at $< -26^{\circ}\text{C}$ and packed.
Packaging	Packed in food safe polythene bag/liner and cardboard box, sealed and labelled. Batch coded with best before date and date of production printed on label. Box size (W/D/H) 598 x 238 x 268mm Box weight 288g Bag weight 28g Cases per layer/pallet 8/48 Label wrapped around one end and side of box.
Barcode	503263315480
Product life	12 months from production date when frozen.
Storage	Frozen $< -18^{\circ}\text{C}$.
Usage instructions	Defrost inside a food-safe plastic bag or container at room temperature until completely thawed. Once defrosted do not re-freeze.
Quality control standards	Total traceability maintained, quality checks undertaken to the current BRCGS Global Standard for Food. This product and its constituent parts, meets all relevant UK and EU Regulations and to the best of our knowledge is made from GM free ingredients.

INGREDIENTS

Wheat Flour (Fortified with Calcium Carbonate, Niacin, Iron, Thiamin), Water, Yeast, Reduced Sodium Salt, **Barley** Malt Flour, Salt
For allergens, see ingredients in **bold**.

Country of origin: UK

MICROBIOLOGICAL LIMITS (COVERING OUR FROZEN DOUGH PRODUCT RANGE)

TYPE OF MICRO-ORGANISM	Limits CFU/g		
	TARGET	ACCEPT	REJECT
Aerobic Plate Count (APC), cfu/g	$<10^2$	$<10^4$	$>10^4$
Yeast and Moulds cfu/g	$<10^2$	$<10^3$	$>10^3$
INDICATORS			
Enterobacteriaceae (cfu/g)	$<10^2$	$<10^4$	$>10^4$
E. coli (cfu/g)	<20	$20- <10^2$	$>10^2$
PATHOGENS AND MICROBIAL TOXINS			
Bacillus cereus (cfu/g)	$<10^5$	$<10^4$	$>10^4$
Coagulase -positive staphylococci (cfu/g)	<20	$20- <10^4$	$>10^4$

Page N^o: 1 of 2
Issue N^o: 15
Updated: 12 December 2024
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NUTRITIONAL VALUES PER 100g

Energy (kJ)	1161
Energy (kcal)	274
Fat (g)	1.0
of which saturates (g)	0.0
of which monounsaturates (g)	0.0
of which polyunsaturates (g)	0.0
Carbohydrate (g)	58
of which sugars (g)	2.1
Fibre (g)	2.8
Protein (g)	10
Salt (g)	0.80

Values derived in accordance with the rules of McCance & Widdowson's
The Composition of Foods integrated dataset (CoF IDS)

ALLERGEN INFORMATION

Main allergens	Contained within product	May contain (present on site)	Comment
Cereals containing gluten	✓ wheat, barley	✓	(may contain rye)
Crustaceans	✗	✗	
Eggs	✗	✓	
Fish	✗	✗	
Peanuts	✗	✗	
Soybeans	✗	✗	
Milk and products thereof (including lactose)	✗	✓	
Tree Nuts	✗	✗	
Celery	✗	✗	
Mustard	✗	✗	
Sesame seeds	✗	✗	
Sulphur dioxide and sulphites at concentrations of more than 10mg/kg	✗	✗	
Lupin	✗	✗	
Molluscs	✗	✗	

- ✓ Suitable for lacto-ovo vegetarians
- ✓ Suitable for vegans
- ✗ Suitable for coeliacs

Authorised on behalf of Speciality Breads by _____

Customer company name _____

Signed on behalf of customer _____

Position held _____ Date _____

This specification shall be considered acceptable to all parties in the event that no issues are raised within 14 days of submission.

Page N^o: 2 of 2
Issue N^o: 15
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